



## **PLANKS PROGRAM**

Fixate Loop / Front / Gesture  
Intensity / Isograd / Panoramic  
Plato / Tectonic / True North  
Viewfinder / Wave



Milliken™





## INSPIRED. INSPIRING

Introducing new dimensions to the way floors are designed. In addition to square carpet tiles, Milliken now offers plank and skinny plank tiles on a select group of products.

Varying sizes are just another way Milliken brings more options and creative control to your projects. Create truly unique installations by mixing colors, tile sizes, direction and products.

Browse our current offering of products, ready to be just the shape you need!

*Need more options? All Milliken tile products are available as plank tiles. The ten patterns featured in this catalog are offered as standard products in plank form. Orders for plank tiles in any other Milliken tile product will be processed as custom orders. Contact your sales associate for more details.*



## PLANKS OFFERING

### ELEVATION / True North

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### FAHRENHEIT / Front

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### FIXATE / Fixate Loop

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#### ABOUT PLANKS PROGRAM

The five colors shown in each product in this catalog are only a partial selection from the full color line. While the entire color line of each product is available in plank form, samples of the colors shown in this catalog are stocked to ensure faster delivery time. Samples of other colors are made to order and require a slightly longer delivery time.

To view the entire color line for each product, please visit [www.millikencarpet.com](http://www.millikencarpet.com), or contact your sales associate for more details.

Get more at [millikencarpetsamplestudio.com](http://millikencarpetsamplestudio.com)

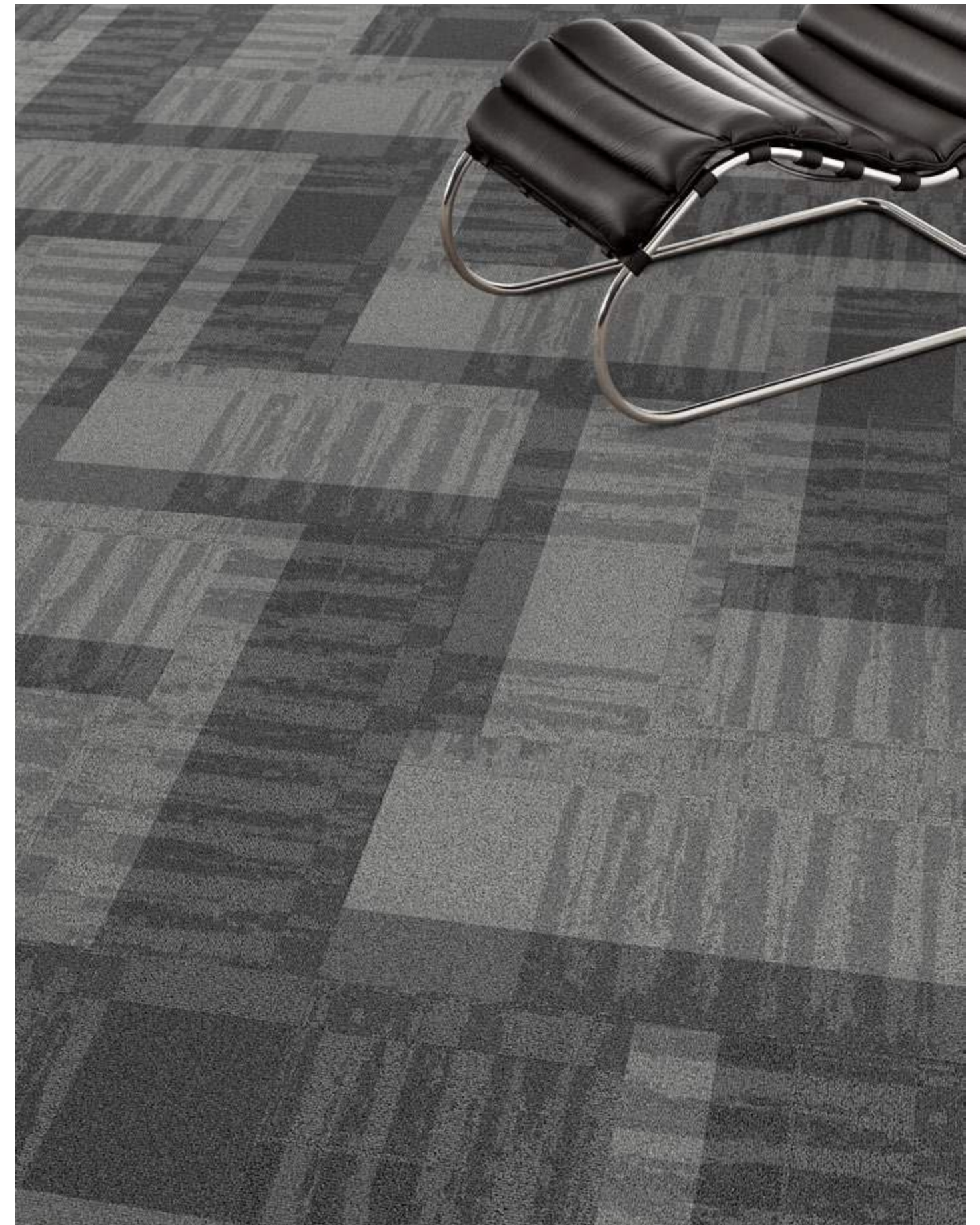


Fixate Loop in Victory and Online, 50cm x 1m ashlar tile installation





Panoramic in Diffuse, 25cm x 1m herringbone tile installation



Intensity in Equalizer, 50cm x 1m herringbone tile installation





Panoramic in Tilt 50cm x 50cm & 25cm x 1m tile (left) and Signal 25cm x 1m tile (right), ashlar installation



ELEVATION / True North



Elevation in Bahada & Delta, 25cm x 1m herringbone tile installation

IN-STOCK SAMPLES\*



TRU13 Bahada TRU79 Ravine TRU108 Zonal



TRU132 Satellite TRU133 Magnetic

- Construction**  
Tufted, Textured Loop

**Tile Sizes**  
50 cm x 50 cm (19.7" x 19.7")  
1 m x 1 m (39.4" x 39.4")  
50 cm x 1 m (19.7" x 39.4")  
25 cm x 1 m (9.8" x 39.4")

**Yarn Type**  
100% Milliken-Certified WearOn® Nylon  
Type 6,6
- Stain Repel / Stain Resist / Soil Release**  
StainSmart®

**Tufted Face Weight**  
15 oz/yd² (509 g/m²)

**Finished Pile Height**  
0.08" (2.03 mm)

**Average Density**  
6,541

- Standard Backing**  
PVC-Free Underscore™ ES Cushion
- Texture Appearance Retention Rating (TARR)**  
Severe

\* The entire colorline of this product is available in plank tile, however, samples of the colors shown in this catalog are available with faster delivery time.

FAHRENHEIT / Front



Front in Ultraviolet, 25cm x 1m herringbone tile installation

IN-STOCK SAMPLES\*



FRT135-136 Melting Point FRT137-151 Ultraviolet FRT161-128 Ray



FRT172-75 Vapor FRT33-147 Summer

- Construction**  
Tufted, Textured Loop

**Tile Size**  
1 m x 1 m (39.4" x 39.4")  
50 cm x 1 m (19.7" x 39.4")  
25 cm x 1 m (9.8" x 39.4")

**Yarn Type**  
100% Milliken-Certified WearOn® Nylon  
Type 6,6
- Stain Repel / Stain Resist / Soil Release**  
StainSmart®

**Tufted Face Weight**  
15 oz/yd² (509 g/m²)

**Finished Pile Height**  
0.08" (2.03 mm)

**Average Density**  
6,541
- Standard Backing**  
PVC-Free Underscore™ ES Cushion

**Texture Appearance Retention Rating (TARR)**  
Severe

\* The entire colorline of this product is available in plank tile, however, samples of the colors shown in this catalog are available with faster delivery time.



FAHRENHEIT / Wave



Wave in Melting Point, herringbone 25cm x 1m tile installation

IN-STOCK SAMPLES\*



WAV135-136-122  
Melting Point



WAV137-151-97  
Ultraviolet



WAV161-128-13  
Ray



WAV172-75-144  
Vapor



WAV33-147-97  
Summer

**Construction**  
Tufted, Textured Loop

**Tile Size**  
1 m x 1 m (39.4" x 39.4")  
50 cm x 1 m (19.7" x 39.4")  
25 cm x 1 m (9.8" x 39.4")

**Yarn Type**  
100% Milliken-Certified WearOn® Nylon  
Type 6,6

**Stain Repel / Stain Resist / Soil Release**  
StainSmart®

**Tufted Face Weight**  
15 oz/yd<sup>2</sup> (509 g/m<sup>2</sup>)

**Finished Pile Height**  
0.08" (2.03 mm)

**Average Density**  
6,541

**Standard Backing**  
PVC-Free Underscore™ ES Cushion

**Texture Appearance Retention Rating (TARR)**  
Severe

\* The entire colorline of this product is available in plank tile, however, samples of the colors shown in this catalog are available with faster delivery time.

FIXATE / Fixate Loop



Fixate Loop in Online, 25cm x 1m herringbone tile installation

IN-STOCK SAMPLES\*



FXL27 Victory



FXL118 Carbon



FXL122-106  
Online



FXL109-160-25  
Transform



FXL160  
Compound

**Construction**  
Tufted, Textured Loop

**Tile Sizes**  
50 cm x 50 cm (19.7" x 19.7")  
1 m x 1 m (39.4" x 39.4")  
50 cm x 1 m (19.7" x 39.4")  
25 cm x 1 m (9.8" x 39.4")

**Yarn Type**  
100% Milliken-Certified WearOn® Nylon  
Type 6,6

**Stain Repel / Stain Resist / Soil Release**  
StainSmart®

**Standard Backing**  
PVC-Free Underscore™ ES Cushion

**Texture Appearance Retention Rating (TARR)**  
Severe

\* The entire colorline of this product is available in plank tile, however, samples of the colors shown in this catalog are available with faster delivery time.



LYCEUM / Plato



Plato in Azul, Violet Lake, Grecian Purple and Pacific Blue in 25cm x 1m ashlar tile installation (left), with Aristotle made-to-order in Limestone with Pacific Blue, Grecian Purple and Jade accents, monolithic tile installation (right)

**Construction**  
Tufted, Textured Loop

**Tile Size**  
1 m x 1 m (39.4" x 39.4")  
25 cm x 1 m (9.8" x 39.4")

**Yarn Type**  
100% Milliken-Certified WearOn® Nylon  
Type 6,6

**Stain Repel / Stain Resist / Soil Release**  
StainSmart®

**Tufted Face Weight**  
20 oz/yd² (678 g/m²)  
Trimline available

**Finished Pile Height**  
0.11" (2.79 mm)

**Average Density**  
7,793

**Standard Backing**  
PVC-Free Comfort Plus® ES Cushion

**Texture Appearance Retention Rating (TARR)**  
Severe

\* Plato brights should only be used for accents, borders or other small areas.

IN-STOCK SAMPLES\*

								
PLB128 Carrot	PLB135 Burnt Orange	PLB190 Cinnabar	PLB169 Brick	PLB191 Rouge	PLB109 Ruby	PLB60 Sepia	PLB102 Garnet	PLB110 Port
								
PLB189 Apricot	PLB134 Midas Touch	PLB188 Citron Yellow	PLB65 Bronze	PLB193 Cobalt	PLB194 Violet Lake	PLB192 Amethyst	PLB137 Mulberry	PLB195 Grecian Purple
								
PLB170 Azul	PLB159 Sky	PLB198 Pacific Blue	PLB196 Sapphire	PLB197 Blue Green	PLB125 Peacock	PLB123 Academy Blue	PLB19 Navy	PLB199 Lapis
								
PLB103 Spring	PLB161 Aegean Sea	PLB162 Jade	PLB202 Verde	PLB141 Rolling Stone	PLB200 Ultra Marine	PLB201 Deep Teal	PLB203 Woodlen	PLB53 Obsidian




NORDIC STORIES / Isograd




Isograd in Fjord, Aeolian and Esker, precision 25cm x 1m tile installation

IN-STOCK SAMPLES\*




IGD108-13  
Fjord




IGD122-120  
Spiritland



IGD27-52 Rock  
Powder



IGD6-108  
Aeolian



IGD94-59  
Norse

<b>Construction</b> Tufted, Textured Loop	<b>Stain Repel / Stain Resist / Soil Release</b> StainSmart®
<b>Tile Size</b> 50 cm x 50 cm (19.7" x 19.7") 50 cm x 1 m (19.7" x 39.4") 25 cm x 1 m (9.8" x 39.4")	<b>Tufted Face Weight</b> 19 oz/yd² (640.8 g/m²)
<b>Yarn Type</b> Universal® Fibers Solution-Dyed Nylon Type 6,6	<b>Finished Pile Height</b> 0.1" (2.57 mm)
	<b>Average Density</b> 5,504

<b>Standard Backing</b> PVC-Free Underscore™ ES Cushion
<b>Texture Appearance Retention Rating (TARR)</b> Heavy

\* The entire colorline of this product is available in plank tile, however, samples of the colors shown in this catalog are available with faster delivery time.

NORDIC STORIES / Tectonic



Tectonic in Fjord & Rock Powder, precision 25cm x 1m tile installation

IN-STOCK SAMPLES\*



TTC108-13  
Fjord



TTC122-120  
Spiritland



TTC27-52 Rock  
Powder



TTC6-108  
Aeolian



TTC94-59  
Norse

<b>Construction</b> Tufted, Textured Loop	<b>Stain Repel / Stain Resist / Soil Release</b> StainSmart®	<b>Standard Backing</b> PVC-Free Underscore™ ES Cushion
<b>Tile Size</b> 50 cm x 50 cm (19.7" x 19.7") 50 cm x 1 m (19.7" x 39.4") 25 cm x 1 m (9.8" x 39.4")	<b>Tufted Face Weight</b> 19 oz/yd² (640.8 g/m²)	<b>Texture Appearance Retention Rating (TARR)</b> Heavy
<b>Yarn Type</b> Universal® Fibers Solution-Dyed Nylon Type 6,6	<b>Finished Pile Height</b> 0.1" (2.57 mm)	
	<b>Average Density</b> 6,504	

\* The entire colorline of this product is available in plank tile, however, samples of the colors shown in this catalog are available with faster delivery time.



SOUND & FURY / Gesture



Gesture in Equalizer, 50cm x 1m herringbone tile installation

IN-STOCK SAMPLES\*



GE402 Equalizer



GE403 Reverb



GE404 Stereo



GE412 Rhythm



GE417 Dynamic

**Construction**  
Tufted, Textured Loop

**Tile Size**  
50 cm x 50 cm (19.7" x 19.7")  
50 cm x 1 m (19.7" x 39.4")

**Yarn Type**  
Aquafil Econyl® Solution-Dyed Nylon Type 6

**Stain Repel & Resist / Soil Release**  
StainSmart®

**Tufted Face Weight**  
17 oz/yd² (576.4 g/m²)

**Pile Height**  
0.07" (1.8 mm)

**Average Density**  
8,163

**Standard Backing**  
PVC-Free Underscore™ ES Cushion

**Texture Appearance Retention Rating (TARR)**  
Heavy

\* The entire colorline of this product is available in plank tile, however, samples of the colors shown in this catalog are available with faster delivery time.

SOUND & FURY / Intensity



Intensity in Stereo, 50cm x 1m herringbone tile installation

IN-STOCK SAMPLES\*



IN302 Equalizer



IN303 Reverb



IN304 Stereo



IN312 Rhythm



IN317 Dynamic

**Construction**  
Tufted, Textured Loop

**Tile Size**  
50 cm x 50 cm (19.7" x 19.7")  
50 cm x 1 m (19.7" x 39.4")

**Yarn Type**  
Aquafil Econyl® Solution-Dyed Nylon Type 6

**Stain Repel & Resist / Soil Release**  
StainSmart®

**Tufted Face Weight**  
17 oz/yd² (576.4 g/m²)

**Pile Height**  
0.06" (1.5 mm)

**Average Density**  
9,545

**Standard Backing**  
PVC-Free Underscore™ ES Cushion

**Texture Appearance Retention Rating (TARR)**  
Severe

\* The entire colorline of this product is available in plank tile, however, samples of the colors shown in this catalog are available with faster delivery time.



SOUTHERN ANALOG / Panoramic



Panoramic in Pulse, 25cm x 1m herringbone tile installation

IN-STOCK SAMPLES\*



PA109 Diffuse PA111 Signal PA115 Tilt  
PA117 Vignette PA118 Zoom

**Construction**  
Tufted, Textured Loop

**Tile Sizes**  
50 cm x 50 cm (19.7" x 19.7")  
50 cm x 1 m (19.7" x 39.4")  
25 cm x 1 m (9.8" x 39.4")

**Yarn Type**  
Aquafile Econyl® Solution-Dyed Nylon Type 6

**Stain Repel / Stain Resist / Soil Release**  
StainSmart®

**Tufted Face Weight**  
15 oz/yd² (509 g/m²)

**Finished Pile Height**  
0.08" (2.0 mm) Average

**Average Density**  
5,951

**Standard Backing**  
PVC-Free Underscore™ ES Cushion

**Texture Appearance Retention Rating (TARR)**  
Heavy

\* The entire colorline of this product is available in plank tile, however, samples of the colors shown in this catalog are available with faster delivery time.

SOUTHERN ANALOG / Viewfinder



Viewfinder in Vignette, 25cm x 1m herringbone tile installation

IN-STOCK SAMPLES\*



VF209 Diffuse VF211 Signal VF215 Tilt  
VF217 Vignette VF218 Zoom

**Construction**  
Tufted, Textured Loop

**Tile Sizes**  
50 cm x 50 cm (19.7" x 19.7")  
50 cm x 1 m (19.7" x 39.4")  
25 cm x 1 m (9.8" x 39.4")

**Yarn Type**  
Aquafile Econyl® Solution-Dyed Nylon Type 6

**Stain Repel / Stain Resist / Soil Release**  
StainSmart®

**Tufted Face Weight**  
15 oz/yd² (509 g/m²)

**Finished Pile Height**  
0.08" (2.0 mm) Average

**Average Density**  
9,300

**Standard Backing**  
PVC-Free Underscore™ ES Cushion

**Texture Appearance Retention Rating (TARR)**  
Heavy

\* The entire colorline of this product is available in plank tile, however, samples of the colors shown in this catalog are available with faster delivery time.



# ADVANTAGES OF MILLIKEN CARPET TILE



## Cushion Backing

Comfort Plus® & Underscore™ are Milliken’s latest generation cushion backing systems and are standard on Milliken modular carpet products. In addition to providing superior underfoot comfort and significantly improving the carpet’s wear performance, these cushion backings also offer ergonomic, acoustic, and environmental benefits.

Milliken cushion backing protects the carpet face from wear and can extend the carpet’s life by up to 40%. Acting like an insulating shock absorber, Milliken cushion backings protect against wear, improve appearance retention and enhance comfort and safety. Cushion backing also helps Milliken carpets earn test ratings of Severe in the TARR system.

Milliken cushion-backed carpet tiles are unmatched in moisture management. They stop liquids at the surface and wick moisture away from the sub-floor thereby reducing conditions for mold and mildew growth. By allowing high levels of moisture to be transported through the tile, Milliken modular tiles can handle water vapor emissions up to 85% relative humidity. This unique feature eliminates one less worry about carpet in a high-humidity environment.

### Cushion Improves Acoustics

Much emphasis is placed on the need to reduce unwanted noise in corporate and public spaces. Reducing noise levels can improve comfort, well-being, the ability to concentrate and yield higher performance and productivity. Milliken cushion-backed tiles achieve an improvement in sound absorption performance by absorbing sounds across a wide range of frequencies including those most associated with human speech. Milliken’s cushioned carpet tiles absorb up to 50% more noise than hard-backed carpets and up to 12X more than hard surface and rubber flooring. Better yet, the new LEED v4 rewards designers for providing spaces that facilitate better communications by offering up to 2 LEED points. Clearly, acoustics matter.



## StainSmart®

StainSmart is a proprietary treatment applied to Milliken modular carpets to provide Stain Repel, Stain Resist and Soil Release characteristics. This treatment provides state-of-the-art protection against penetrating stains and soil. It’s a dual action technology that enables liquid and oil-based spills to bead up and be easily removed from the carpet. The treatment becomes an inherent part of the carpet so it’s durable over years of use, even in high traffic.

**Stain Repel:** StainSmart allows many liquid spills to be blotted and removed easily before they can penetrate beyond the carpet surface.

**Stain Resist:** This chemistry blocks the dye sites of the nylon fiber, lessening the ability of a stain to bond with the fiber.

**Soil Release:** Prevents soil from adhering to or imbedding in the fiber surface and enhances the efficiency of soil removal when proper cleaning techniques are followed.

Milliken warrants that carpet treated with StainSmart will resist soiling and staining during the lifetime\* of the carpet. Proper maintenance is vital to the long-term effectiveness of the StainSmart treatment. Soaps used in wet-cleaning processes, especially spin bonnet, can cause rapid resoiling and effectively negate the protection built into the product. Milliken recommends the MilliCare® Textile and Carpet Care Service Network.

\*Lifetime is defined as the period of time that the original purchaser of the carpet chooses to keep the carpet on the floor at the original installation site.



## Sustainable

At Milliken, sustainability is core to our culture. We believe a healthy enterprise and healthy earth are vitally linked. We care about and respect each other, our customers, and the world we share. While we hold ourselves accountable to the highest ethical standards, we derive our greatest satisfaction from creating innovations that help solve the worlds’ problems at a human level—adding value to people’s lives, improving health and safety, and making this world sustainable.

Milliken has also demonstrated a commitment to transparency by disclosing the components of our commercial carpet tile products through Declare®, a voluntary labeling program and database operated by the International Living Future Institute™, and complies with the Red List Imperative of the Living Building Challenge™.

### Examples of Our Commitment:

- Zero waste to the landfill from our Milliken US carpet manufacturing facilities since 1992.
- 46% of the energy used in the manufacture of our carpet is renewable through company owned hydroelectric facilities and local landfill methane gas harvesting.
- Milliken Carpet tile products have Environmental Product Declarations (EPD’s) that are third party certified by Underwriters Laboratory (UL).
- All Milliken Carpet products are free of the 15 Red List chemicals defined in the Living Building Challenge.
- All global Milliken products are third-party certified carbon neutral by the Leonardo Academy. Carbon dioxide created in the manufacturing of all Milliken products globally is offset through company owned sustainably managed forests and green energy producing facilities.
- Product Life Cycle Assessments (LCA) are used for New Product Development. Milliken has used the Design for Environment (DfE) process for our commercial carpet products since 2002.
- Our Comfort Plus® polyurethane backed cushion increases the life of carpet more than 40%.
- All Milliken Carpet products are 3rd party certified NSF-140 Gold or Platinum.
- All U.S. plants are certified as OSHA VPP STAR Sites.
- All carpet manufacturing sites are ISO-14001 Certified—the highest global standard for environmental responsibility.
- First US carpet manufacturer to obtain carpet manufacturing certification for the ISO 9000 Series Standard for quality.





# PLANKS PROGRAM

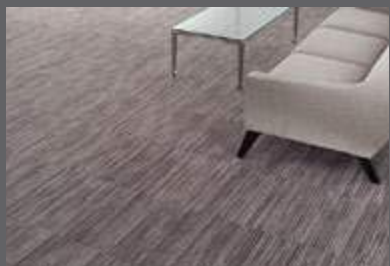
Fixate Loop / Front / Gesture / Intensity / Isograd

Panoramic / Plato / Tectonic / True North / Viewfinder / Wave

Have you seen our other collections? Visit us online today.



Allegory



Ghost Artist



Kai



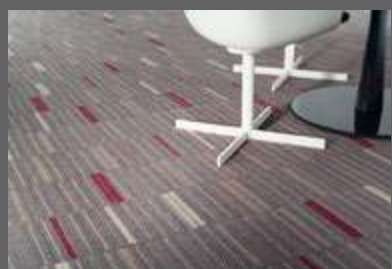
Nordic Stories



Suitable 2.0



Theory 2.0



This cushion-back carpet tile product is covered by one or more patents, published applications and/or patents pending. Specifications are subject to normal manufacturing tolerances and may be changed without prior notice.

**Growing greener for over 100 years.**  
Visit [milliken.com](http://milliken.com) for more information.

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